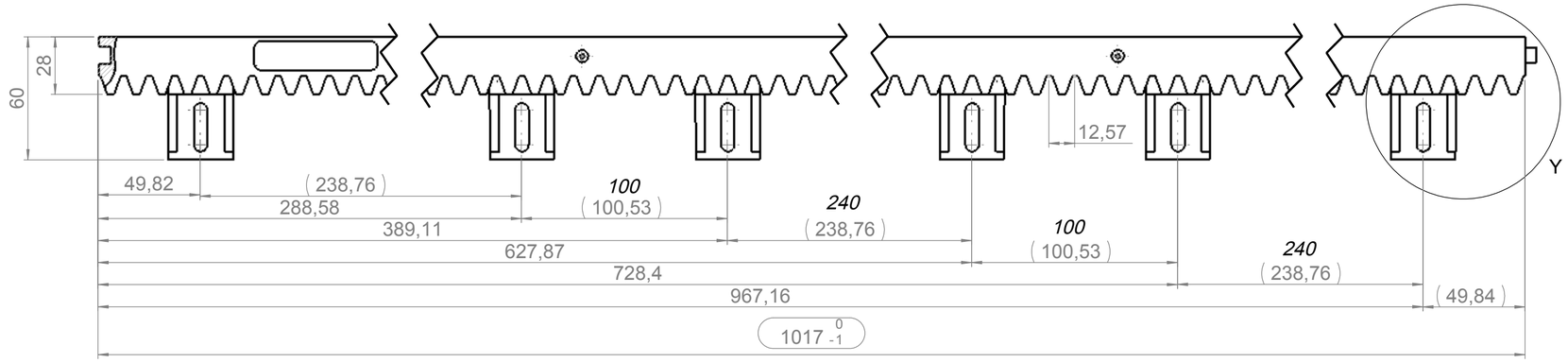
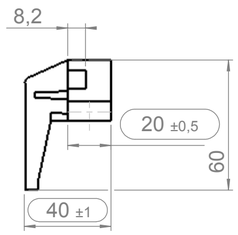
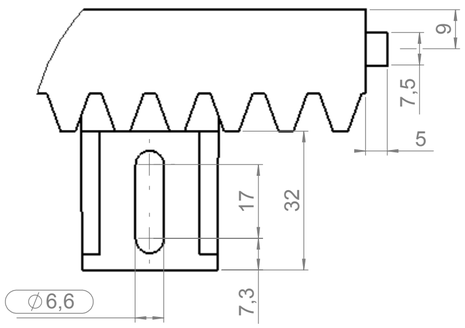
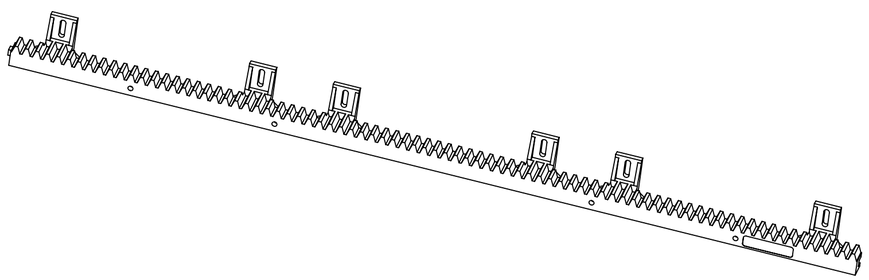
Inspection:
The parts have to be inspected during manufacturing according to the quality control plan released by Sommer. Modifications on the manufacturing process and/or the quality control plan must generally be inspected by Sommer.







Y (1 : 1)



SOMMER Antriebe & Funk	Issue	Panel	Description	Date	Name
Material			Modifications	Submission Level: **B**	
		Date	Name	Title	
Surface treatment	Drawn			**Rack 1 m Plastic**	
	Checked			**Zahnstange 1 m Kunststoff**	
	Appr.			**STA m = 4 80Z**	
	All dimensions in millimetres				
Dimensions without individual tolerance indications: ISO 2768-mK	Scale 1:2 (2:1;1:1)	Copyright and property of Sommer Antriebs- und Funktechnik GmbH. All rights reserved. Referred to protection notice ISO 16016.	Article number 5829V001	Size A2	Sheet 1 1 Sh
Do not scale-if in doubt ask!			Replacement for:	Replaced by:	

S:\Entwicklung\Produktdaten MB\STAs\Zubehör\5829_Zahnstange_Kunststoff\5829V001_Marketing_Rack_Zahnstange_1m_Plastic_Kunststoff_MountingParts_Montagematerial